

### Quote / Order / Amendment Form

FREEFAX 0508 287 837

Customer..... Page 1 of.....  
 Delivery Address..... Date.....  
 ..... Phone.....  
 Contact..... Fax.....

Request for Quotation  
 Reference .....

Order Order No. ....  
 SPECTRUM Quote No.....

Amendment to order  
 SPECTRUM Job no.....

### For each unit, please state the following:

**Extrusion Type** Frame.....  
 Bead.....  
 Other.....

**Surface Finish** ..... Colour.....  
 Code .....

**Sizes**  Box Size (O/A Liner Fin)  
 O/A Frame

**Flashing\***  Yes →  10mm  45mm  
 No  15mm  50mm  
 20mm  55mm  
 25mm  60mm  
 30mm  66mm  
 35mm  70mm  
 40mm  75mm

.....  
(Fabricated)

\*Upstand will be ripped to 25mm unless fabricated

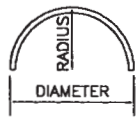
**Jamb Liner**  Yes →  H3 P/P Pine  
 No  Clear Pine  
 Rimu  
 Other.....



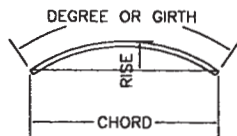
**Stage of Completion**  Curved Only  
 Assembled  
 .....  
 (State Requirements)

## QUOTE / ORDER / AMENDMENT FORM

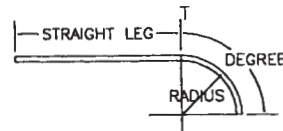
### CURVING TERMINOLOGY



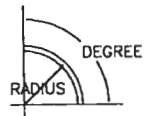
1/2 Circle



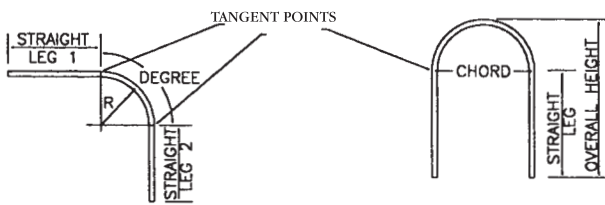
Arc



Hockey Stick  
1 Straight



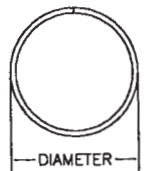
1/4 Circle



Hockey Stick  
2 Straight



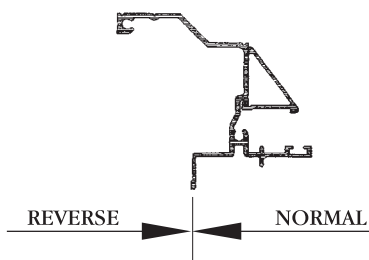
Ellipse



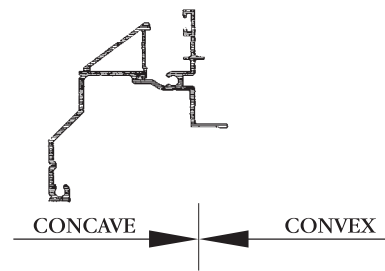
Full Circle

Staple

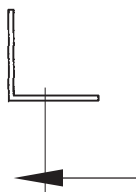
Curved in Elevation  
(Arch top window, Flat Glass)



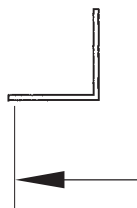
Curved in Plan  
(Bay Windows etc, Curved Glass)



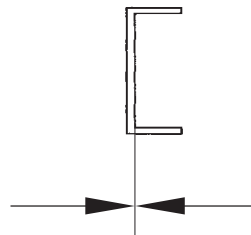
Leg in



Leg out



Easy Way



Hard Way



## HELPFUL TIPS WHEN ORDERING CURVES

### 1. Extrusion type

**Standards:** We can supply and curve a wide range of standard angles, channels, solids, square or round tubes. State the size or die number, we will supply your material needs.

**Customers Own Extrusions:** We curve the main frames, beads and sashes for most window brands in New Zealand. We also custom curve commercial extrusions, curtain walls, and industrial extrusions.

**Spectrum Extrusions:** Our own range of extrusions include curvable pivot window, flashing, balustrading and glazing bar sections. We will advise the extrusion most suited for your requirements.

### 2. Finish Required

Please state the surface finish requirement of the extrusion, eg. mill finish/powdercoat/anodised. Please also state the colour and the colour code if it is not mill finished.

### 3. Jamb Liner

We manufacture laminated curved timber liners 19mm, 25mm or 30mm thick in Paint quality pine and staining quality Rimu and other timbers to suit any size or shape. A 12mm groove is machined to accept an interior lining unless otherwise specified.

### 4. Stage of Completion

We can process your curves to any stage, from curved only to fully assembled. Please state your requirement of completion.

### 5. Direction of Curve

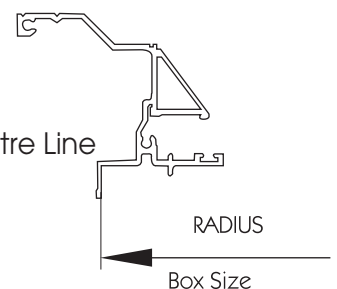
Indicate clearly on your section drawing an arrow from the centre of the curve out to the datum point as shown below.

### 6. Size Datum Point

Frames: Normally taken from O/A Liner Fin (Box Size).

Mullions / Transoms / Colonial Bar : Normally taken from Centre Line to Centre Line

Please state clearly if your dimensions are taken from other points.



### 7. Ordering Sizes

State only the required finished dimensions.

We will allow for sufficient waste/offcut.

If you are supplying your own material allow at least 500mm waste per curve.

### 8. Staples or Hockey Stick.

For staples or hockey sticks, please tell us whether there will be a transom assembled at the tangent point. Tangent point is the point where the curve stops and the straight begins.